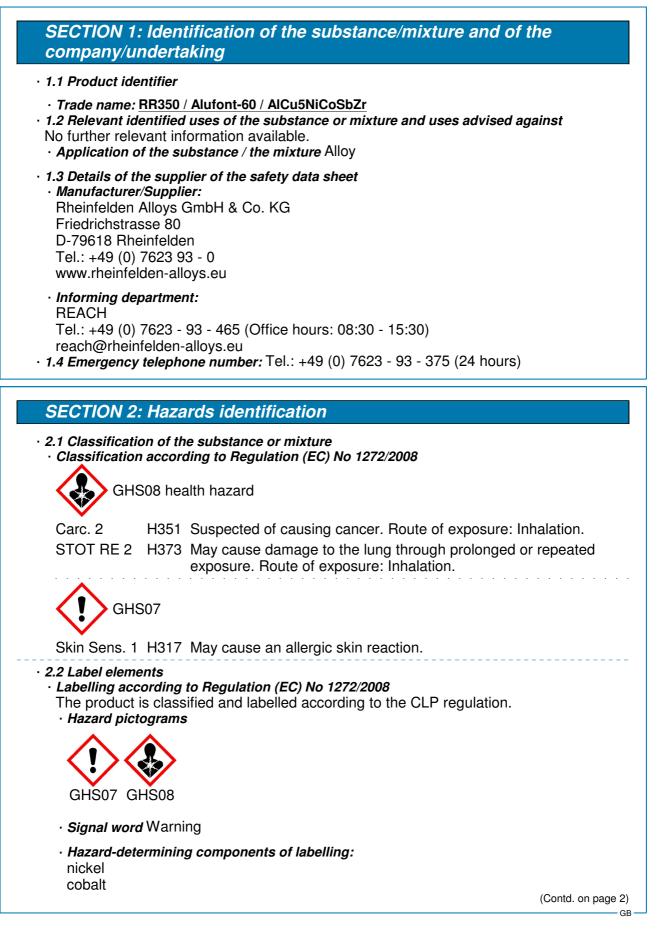


Safety data sheet

Solutions thru Innovation according to 1907/2006/EC, Article 31

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Trade name: RR350 / Alufont-60 / AlCu5NiCoSbZr

· Hazard statements

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer. Route of exposure: Inhalation.

H373 May cause damage to the lung through prolonged or repeated exposure. Route of exposure: Inhalation.

· Precautionary statements

P260 Do not breathe dust.

P260 Do not breathe fume.

P280 Wear protective gloves / protective clothing.

P272 Contaminated work clothing should not be allowed out of the workplace. P302+P352 IF ON SKIN: Wash with plenty of water.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P501 Dispose of contents/container in accordance with local/regional/national/ international regulations.

· 2.3 Other hazards

- · Results of PBT and vPvB assessment
 - · PBT: Not applicable.
 - vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· Description:

Mixture of the substances listed below including additives not requiring identification.

CAS: 7429-90-5	aluminium	50-100%
EINECS: 231-072-3 Reg.nr.: 01-211 952 9243-45-X	Pyr. Sol. 1, H250; Water-react. 2, H261	
CAS: 7440-50-8 EINECS: 231-159-6 Reg.nr.: (Rezyklat REACH ausgenommen)	copper substance with a Community workplace exposure limit	2.5-10%
CAS: 7440-02-0 EINECS: 231-111-4 Reg.nr.: 01-2119438727-29-X	nickel Carc. 2, H351; STOT RE 1, H372; Skin Sens. 1, H317	< 2.5%
CAS: 7440-48-4 EINECS: 231-158-0 Reg.nr.: 01-211 951 7392-44-X	cobalt Resp. Sens. 1, H334; (1) Skin Sens. 1, H317; Aquatic Chronic 4, H413	< 0.5%
CAS: 7440-36-0 EINECS: 231-146-5 Reg.nr.: 01-211 947 5609-24-X	antimony	< 0.5%
CAS: 7440-67-7 EINECS: 231-176-9 Reg.nr.: 01-2118539653-36-X	zirconium Pyr. Sol. 1, H250; Water-react. 1, H260	< 0.5%
CAS: 7439-96-5 EINECS: 231-105-1 Reg.nr.: 01-2119529243-45-X	manganese	< 0.5%

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CAS: 7440-32-6	titanium	< 0.5%
EINECS: 231-142-3	Pyr. Sol. 1, H250; Self-heat. 1, H251; Water-react. 1, H260	
Reg.nr.: 01-2119474878-14-X	H251; Water-react. 1, H260	
		10

• Additional information For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

- · General information Instantly remove any clothing contaminated by the product.
- · After inhalation
 - Supply fresh air and call for doctor for safety reasons.

In case of unconsciousness bring patient into stable side position for transport. • *After skin contact*

- Instantly wash with water and soap and rinse thoroughly.
- In case of skin irritations or sensitizing effects, consult doctor.

· After eye contact

Rinse opened eye for several minutes under running water.

In case of permanent aches and pains please go and see the doctor.

· After swallowing

Swallowing is not considered to be a possible way of exposure. Call a doctor immediately.

- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

- Suitable extinguishing agents CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents Water.
- \cdot 5.2 Special hazards arising from the substance or mixture

Can be released in case of fire: metal oxides

- · 5.3 Advice for firefighters
 - · Protective equipment:
 - Do not inhale explosion gases or combustion gases.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures Avoid contact with the product.
- · 6.2 Environmental precautions: No special measures required.
- 6.3 Methods and material for containment and cleaning up: Dispose of contaminated material as waste according to section 13. Do not flush with water or aqueous cleansing agents
- 6.4 Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment.

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See Section 13 for information on disposal.

SECTION 7: Handling and storage

- 7.1 Precautions for safe handling Avoid contact with eyes and skin. • Information about protection against explosions and fires:
 - Dust can combine with air to form an explosive mixture.
- · 7.2 Conditions for safe storage, including any incompatibilities
 - · Storage
 - Requirements to be met by storerooms and containers: Protect from moisture.
 - Information about storage in one common storage facility: Do not store together with acids.
 Do not store together with alkalis (caustic solutions).
 - Store away from foodstuffs.
 - Further information about storage conditions: Keep container tightly sealed.
 Store in cool, dry conditions in well sealed containers.
- 7.3 Specific end use(s) No further relevant information available.
- SECTION 8: Exposure controls/personal protection
- · 8.1 Control parameters
 - Components with limit values that require monitoring at the workplace: WEL: workplace exposure limit

	•		
7429-90-5	aluminiu	m	
WEL (Great Britain) Long-term value: 10* 4**			
		*inhalable dust **respirable	dust
7440-50-8			
WEL (Gre	at Britain)		
		Long-term value: 0.2* 1** n	
		*fume **dusts and mists (a	s Cu)
7440-02-0	nickel		
WEL (Great Britain) Long-term value: 0.5 mg/m ³		3	
		as Ni	
· DNEI	Ls		
7429-90-5	aluminiu	m	
Inhalative	DNEL (wo	orker, long-term, local)	3.72 mg/m ³ (human)
	DNEL (worker, long-term, systemic)		3.72 mg/m³ (human)
7440-02-0	nickel		
Dermal	DNEL (worker, long-term, local)		0.035 mg/cm2 (human)
Inhalative	DNEL (worker, long-term, local)		0.05 mg/m ³ (human)
	DNEL (worker, long-term, systemic)		0.05 mg/m³ (human)
	DNEL (worker, short-term, local)		4 mg/m³ (human)
	DNEL (worker, short-term, systemic)		680 mg/m³ (human)
	onal inform		
The lis	ts that wer	e valid during the compilation	on were used as basis.

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 8.2 Exposure controls 	
Personal protective equipment	
• General protective and hygienic i	
Keep away from foodstuffs, beve	
Take off all contaminated clothir	
Wash hands during breaks and	at the end of the work.
 Breathing equipment: 	
established standards.	be used for dusty conditions or if dust levels exceed
Protection of hands:	
Protective gloves are only requir with the product.	red in case of intense and/or prolonged skin contact
The glove material has to be imp substance/ the preparation.	permeable and resistant to the product/ the
	nendation to the glove material can be given for the emical mixture.
Selection of the glove material o diffusion and the degradation	n consideration of the penetration times, rates of
on further marks of quality and	loves does not only depend on the material, but also I varies from manufacturer to manufacturer. As the reral substances, the resistance of the glove material
can not be calculated in advan	ice and has therefore to be checked prior to the
application.	via l
Penetration time of glove mater With polid dry substances per	
	neation is not to be expected. Therefore the
• Eye protection: Not required.	ective glove has not been measured.
Eye protection. Not required.	
CECTION OF Developed and of	
SECTION 9: Physical and ch	lemical properties
9.1 Information on basic physical and General Information	d chemical properties
· Appearance:	
· Form:	Solid
· Colour:	Silver grey
· Odour:	odourless
· Odour threshold:	Not determined.
· pH-value:	Not applicable.
· Change in condition	
• Melting point/Melting range:	Not determined
• Boiling point/Boiling range:	Not determined
· Flash point:	Not applicable
· Inflammability (solid, gaseous)	Not determined.
	400 %
 Ignition temperature: 	400 ℃
	Ignition temperature of dust form
Decomposition temperature:	

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· Self-inflammability:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive.
· Critical values for explosion:	
· Lower:	Not determined.
· Upper:	Not determined.
· Vapour pressure:	Not applicable.
· Density at 20 ℃	3.20192 g/cm ³
· Relative density	Not determined.
· Vapour density	Not applicable.
· Evaporation rate	Not applicable.
 Solubility in / Miscibility with 	
· Water:	Insoluble
· Partition coefficient (n-octanol/w	vater): Not determined.
· Viscosity:	
· dynamic:	Not applicable.
· kinematic:	Not applicable.
· Solvent content:	
 Organic solvents: 	0.0 %
· Water:	0.0 %
· Solids content:	100.0 %
 9.2 Other information 	No further relevant information available.

SECTION 10: Stability and reactivity

- 10.1 Reactivity No further relevant information available.
- 10.2 Chemical stability
- *Thermal decomposition / conditions to be avoided:* No decomposition if used according to specifications. Avoid humility.
- **10.3 Possibility of hazardous reactions** Contact with water releases flammable gases Reacts with alkali (lyes) Reacts with acids
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products:

None in case of intended use and storage in compliance with instructions. Hydrogen

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· Acute to	•	
	0 values that are relevant for classification: aluminium	
Oral	LD50 > 15900 mg/kg (rat) (OECD 401)	
Inhalative 7440-02-0		
0ral		
	LD50 > 9000 mg/kg (rat) (OECD 401)	
	LC50 > 10.2 mg/l/1h (rat) r irritant effect:	
Base · <i>Serio</i> Base · <i>Respira</i>	corrosion/irritation d on available data, the classification criteria are not met. us eye damage/irritation d on available data, the classification criteria are not met. itory or skin sensitisation use an allergic skin reaction.	
-	ed dose toxicity	
7429-90-5	aluminium	
Oral	NOAEL (28d) 302 mg/kg bw/day (rat) (OECD 407)	
Inhalative	LOEC (90d) 50 mg/m3 (rat) (OECD 413)	
7440-02-0	nickel	
Oral	NOAEL (90d) 2.2 mg/kg bw/day (rat) (OECD 541)	
Base · Carci Susp · Repro · STOT-s · STOT-n May ca exposu	<i>cell mutagenicity</i> d on available data, the classification criteria are not met. <i>nogenicity</i> ected of causing cancer. Route of exposure: Inhalation. <i>oductive toxicity</i> Based on available data, the classification criteria are not <i>ingle exposure</i> Based on available data, the classification criteria are not <i>epeated exposure</i> use damage to the lung through prolonged or repeated exposure. Route re: Inhalation. <i>ion hazard</i> Based on available data, the classification criteria are not met.	met of
· 12.1 Toxici · Aquatic t	-	

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7440-02-0	nickel	(Contd. from page 7)
EC50	>100 mg/l/48h (Daphnia magna) (OECD 202)	
LC50	15.3 mg/l/96h (Oncorhynchus mykiss)	
. 12 2 Doreia	stance and degradability	

12.2 Persistence and degradability
 Based on previous experience, this product is inert and non-degradable.
 Other information: There are no data available about the preparation.

• 12.3 Bioaccumulative potential No further relevant information available.

• 12.4 Mobility in soil No further relevant information available.

· Additional ecological information:

· General notes: Generally not hazardous for water.

• 12.5 Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- *vPvB:* Not applicable.

• 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

The waste code numbers mentioned are recommendations based on the probable use of the product.

· European waste catalogue

06 00 00 WASTES FROM INORGANIC CHEMICAL PROCESSES

06 04 00 metal-containing wastes other than those mentioned in 06 03

06 04 05* wastes containing other heavy metals

· Uncleaned packagings:

• *Recommendation:* Disposal must be made according to official regulations.

14.1 UN-Number		
· ADR, ADN, IMDG, IATA	Void	
14.2 UN proper shipping name		
· ADR, ADN, IMDG, IATA	Void	
14.3 Transport hazard class(es)		
· ADR, ADN, IMDG, IATA		
· Class	Void	
14.4 Packing group		
· ADR, IMDĞ, IATA	Void	
14.5 Environmental hazards:	Not applicable.	
14.6 Special precautions for user	Not applicable.	

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 14.7 Transport in bulk according to Anno of Marpol and the IBC Code 	ex II Not applicable.
Transport/Additional information:	Not dangerous according to the above specifications.
· UN "Model Regulation":	Void

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
 - · Labelling according to Regulation (EC) No 1272/2008
 - The product is classified and labelled according to the CLP regulation.
 - · Hazard pictograms



· Signal word Warning

· Hazard-determining components of labelling:

nickel cobalt

· Hazard statements

H317 May cause an allergic skin reaction.

- H351 Suspected of causing cancer. Route of exposure: Inhalation.
- H373 May cause damage to the lung through prolonged or repeated exposure. Route of exposure: Inhalation.

Precautionary statements

P260 Do not breathe dust.

P260 Do not breathe fume.

P280 Wear protective gloves / protective clothing.

P272 Contaminated work clothing should not be allowed out of the workplace.

P302+P352 IF ON SKIN: Wash with plenty of water.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P501 Dispose of contents/container in accordance with local/regional/national/ international regulations.

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

- · National regulations
 - · Water hazard class: Generally not hazardous for water.

• Substances of very high concern (SVHC) according to REACH, Article 57

None of the ingredients is contained.

· 15.2 Chemical safety assessment:

A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H250 Catches fire spontaneously if exposed to air.

H251 Self-heating: may catch fire.

H260 In contact with water releases flammable gases which may ignite spontaneously.

H261 In contact with water releases flammable gases.

H317 May cause an allergic skin reaction.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H351 Suspected of causing cancer. Route of exposure: Inhalation.

H372 Causes damage to the lung through prolonged or repeated exposure. Route of exposure: Inhalation.

H413 May cause long lasting harmful effects to aquatic life.

· Department issuing data specification sheet:

This Material Safety Data Sheet has been drawn up in cooperation with: DEKRA Assurance Services GmbH, Hanomagstr. 12, D-30449 Hanover, Germany, phone: (+49) 511 42079 - 0, reach@dekra.com.

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Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

- DNEL: Derived No-Effect Level (REACH)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

Pyr. Sol. 1: Pyorphoric Solids, Hazard Category 1

Self-heat. 1: Self-Heating Substances and Mixtures, Hazard Category 1

Water-react. 1: Substances and Mixtures which, in contact with water, emit flammable gases, Hazard Category 1

Water-react. 2: Substances and Mixtures which, in contact with water, emit flammable gases, Hazard Category 2

Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

Carc. 2: Carcinogenicity, Hazard Category 2

STOT RE 1: Specific target organ toxicity - Repeated exposure, Hazard Category 1 STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2

Aquatic Chronic 4: Hazardous to the aquatic environment - Chronic Hazard, Category 4

* Data compared to the previous version altered.